



Next Generation Nano-structured Material Derived from Ocean Waste

For Epoxy Applications

Aaron Guan (Founder & CEO)
Neptune Nanotechnologies Inc.



Table of Contents



Waste shells converted to bio-nanocrystals



Implications and challenges for epoxy applications



Results & Discussions & Commercialization

Company Overview

- Neptune Nano was founded in 2022 in Toronto
- In house lab and development facilities
- First KG scale pilot plant of it's kind in the world
- Preoperatory technology with multiple patents filed
- Experienced team in nanomaterial development and commercialization
- Focused on packaging and epoxy industries



Neptune Nanotechnologies: Experienced Team

EXECUTIVE TEAM



Aaron Guan Founder and CEO

- Serial entrepreneur
- Experienced in multiple rounds of million dollar plus raises
- Technology inventor with 7 granted patents
- Forbes 30 Under 30
- Board director of Society of Plastic engineers (SPE TPM&F)
- Rising Star by Plastic News

Winfield Ding CFO

- CPA, CA
- CFO of Principle Capital Partners
- Former CFO of TSXV public company
- Serves as advisor to several prominent VCs and PEs

Dr. Sara Koul Sr. Scientist

- PhD in Applied Chemistry from Delhi Technological University
- Former Sr. Scientist at Dow Chemicals
- More than a decade of experience in polymer and composite formulation

PARTNERS & ADVISORS



Dr. Hani Naguib R&D Partner

- Professor at University of Toronto
- Canada Research Chair
- Director of TIAM



Dr. Alex Chen Advisor

- Founder & CEO of ALCIE consulting
- Clean tech/deep tech business strategist



Dr. Sunny Leung R&D Partner

- Professor at York University
- Director of M3 Labs
- Expert in nanostructured materials



Constance Wang Advisor

- Communication and PR strategist
- Web & Social Media specialist

大成 DENTONS

Matthew Diskin Legal Council

- Partner at Dentons Law
- Expert IP attorney
- Expert corporate & litigation attorney
- Best Lawyers List Canada



Matthew Powell IP Advisor

- Sr. Patent Agent
- Expert IP attorney
- IAM Best Lawyer List

Market Trends: Materials Industry



PERFORMANCE



SAFETY



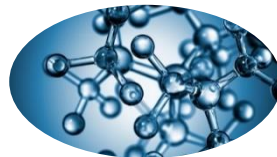
NON-TOXIC



SUSTAINABILITY

Better performance & better sustainability are both mega trends of the material sector

Traditional materials



High performance but environmentally damaging

Green materials

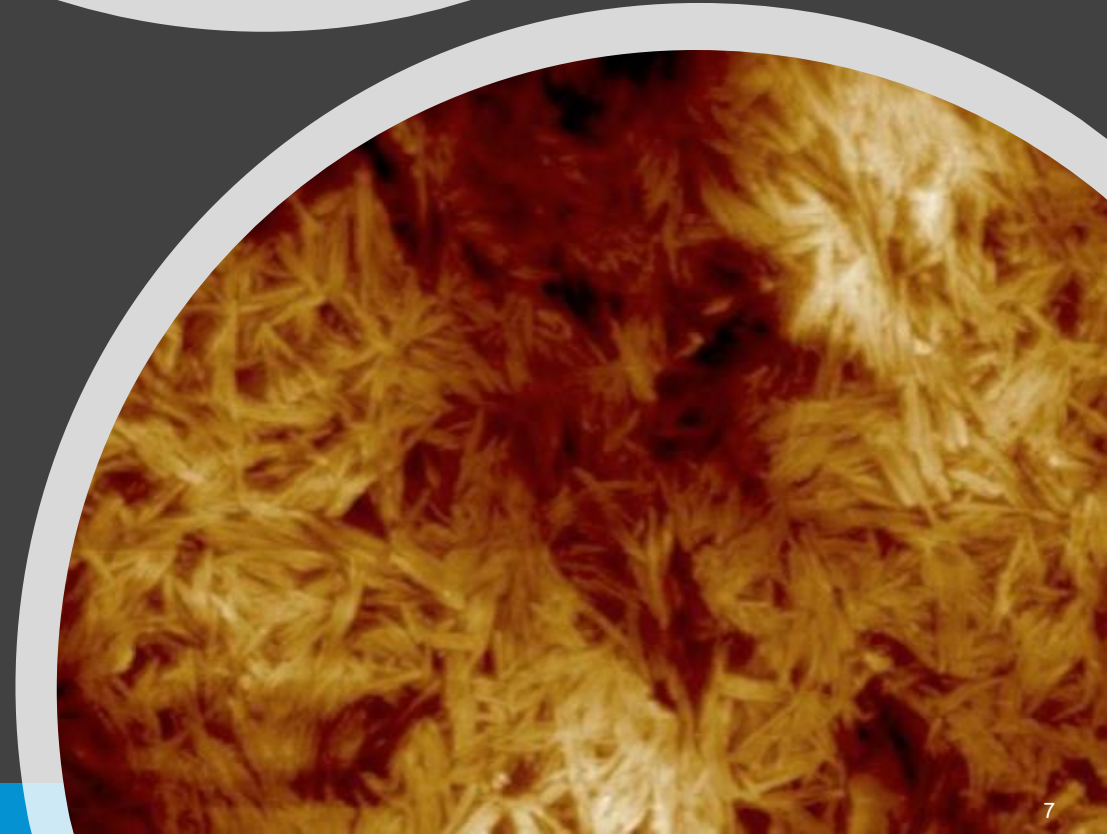


Environmentally friendly but poor performance

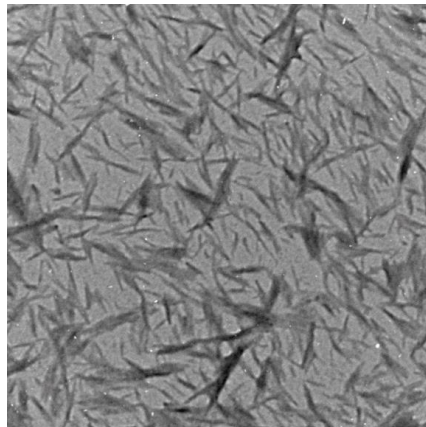


Our Solution: Chitin Nanocrystal (CNW)

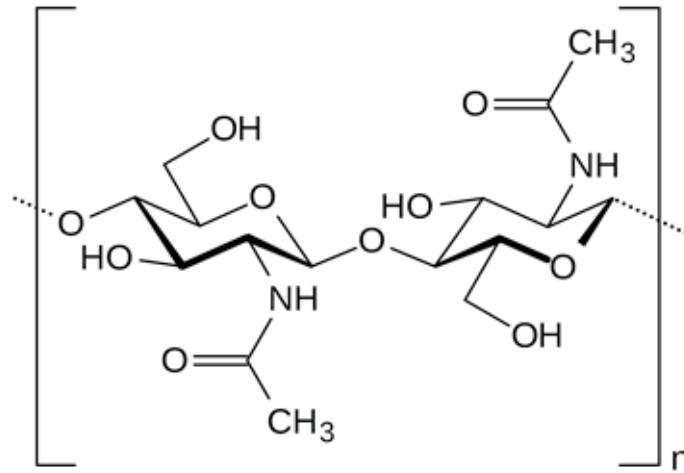
- Synthesized from renewable crustacean shells and fungal cell wall
 - Biobased, biodegradable, biocompatible & non-toxic
- A nano-scale single crystal 10,000X smaller than width of human hair
- Stronger than steel & lighter than plastic
- Used as physical additive, vastly improving material properties in a wide variety of applications
- Higher performance & lower cost than competitors



Chitin Nanocrystal (CNW)

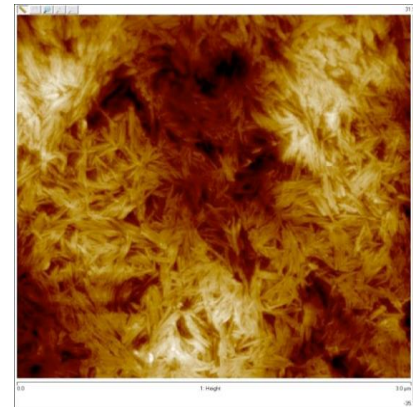
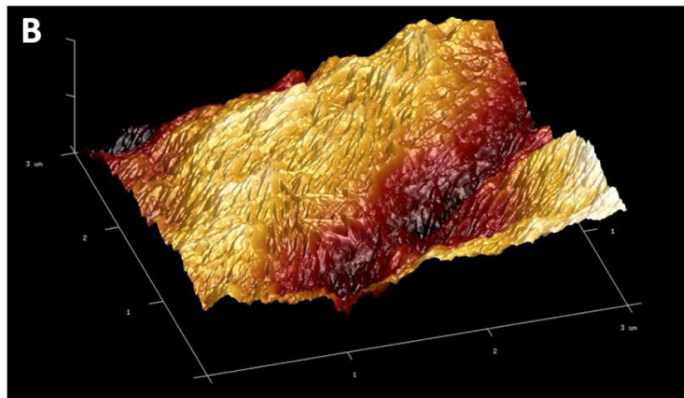


chitin D7 zone isolate.tif
 Cal: 324.537pix/micron
 11:28 08/05/11
 500 nm
 HV=100.0kV
 Direct Mag: 6000x
 AMT Camera System



CNW nanostructure

Length (nm)	200 - 500
Width (nm)	~20
L : D	(10-25) : 1
SSA (m ² /g)	~300



Pillar 1: Epoxy Applications



Pillar 1: Epoxy Applications

Wind power



Oil & Gas



Resins



Aerospace



Fiber
composites



Automotive



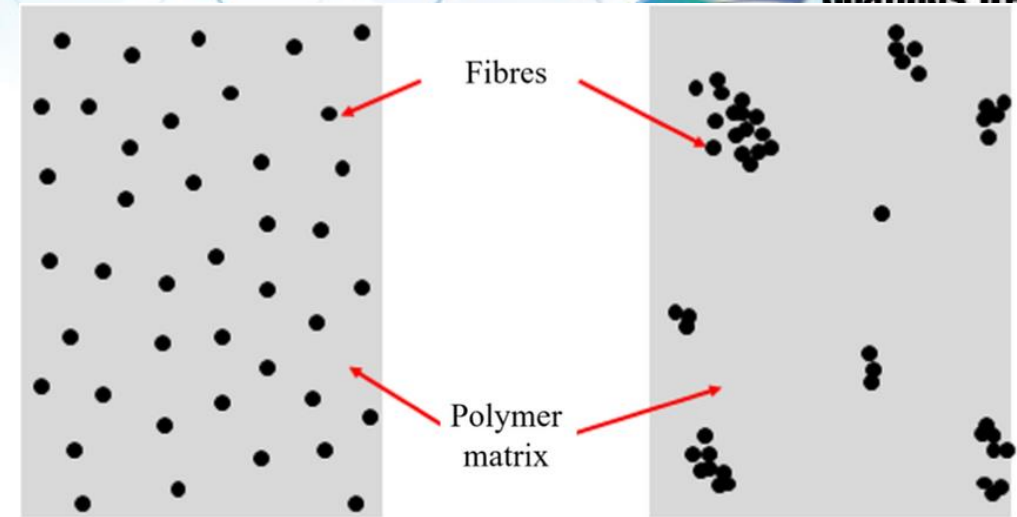
Pain Points: 5 Fundamental Properties of Epoxy



- There are no solution on the market today that can achieve all 5 (only chitin nanocrystals can)
- Incumbent chemical additive solutions lacks strength & sustainability
- upcoming conventional nanomaterial solutions lacks cost & sustainability

Challenges

- 2 major sets of challenges that is faced by nearly all nanocomposites
- Dispersion of the nanoparticle is extremely important
- Poor dispersion leads to agglomeration
- Agglomerated particles are ineffective
- Agglomerated particles can negatively impact performance due to stress concentrations
- Interface compatibility or interface bonding also extremely important
- Incompatible surfaces cannot effectively transfer load
- Fiber pull out, fiber debonding negatively impacts performance



Well dispersion fibres in biocomposite

Poor dispersion fibres in biocomposite



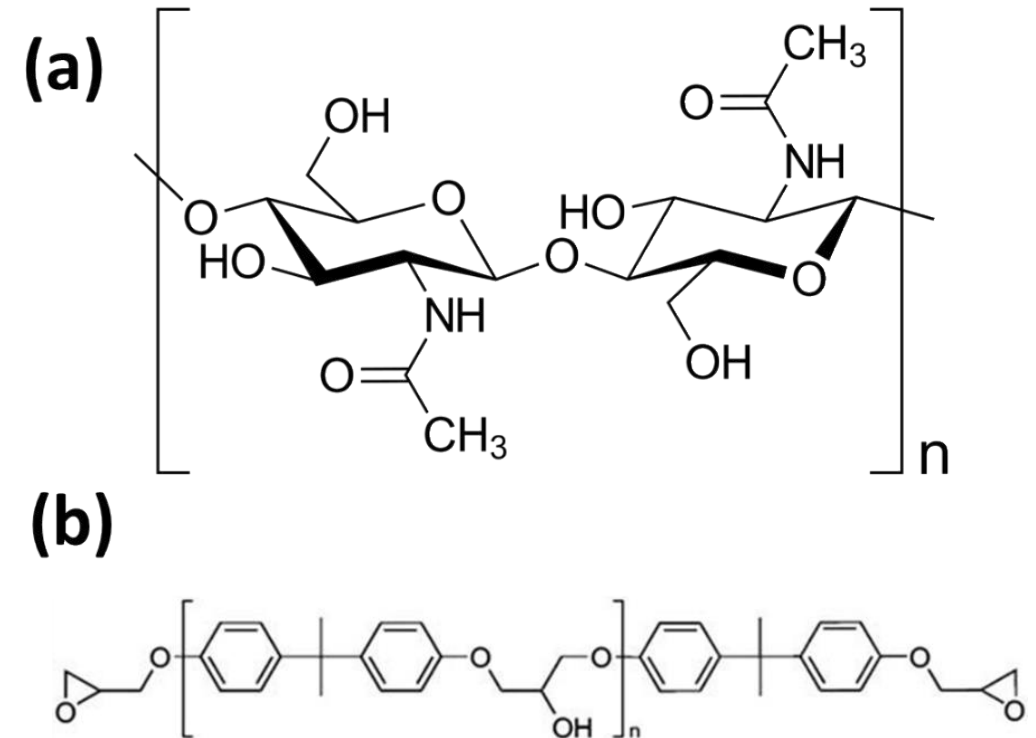
Dispersion of Chitin Nanocrystal

- Dispersion of nanoparticles is challenging in practice
- Dry powder form nanoparticles are difficult to disperse
- Neptune seeks to solve the dispersion challenge by creating chitin nanocrystal in a resin concentrate form
- Carrier resin is from Hexion in this study
- Carrier resin can be customized to most epoxy resins
- Dispersion can be seen due to resin transparency
- Particles size < wavelength of visible light



Interface Compatibility of Chitin Nanocrystal

- Chemical structure of (a) chitin nanocrystals (b) DEGBA epoxies
- The surface chemistry of chitin nanocrystals contains opportunities for both hydrogen & nitrogen bonding
- Epoxies contains epoxide rings that undergo open chain reactions with hydroxyl groups
- This enables covalent bonding between epoxides and chitin's functional groups
- Leads to intrinsic adhesion and load transfer between nanocrystal and epoxy



Materials & Sample Preparation

Materials:

- Hexion resin
- Westlake hardener
- Chitin nanocrystal epoxy concentrate
(Commercial name TBD)

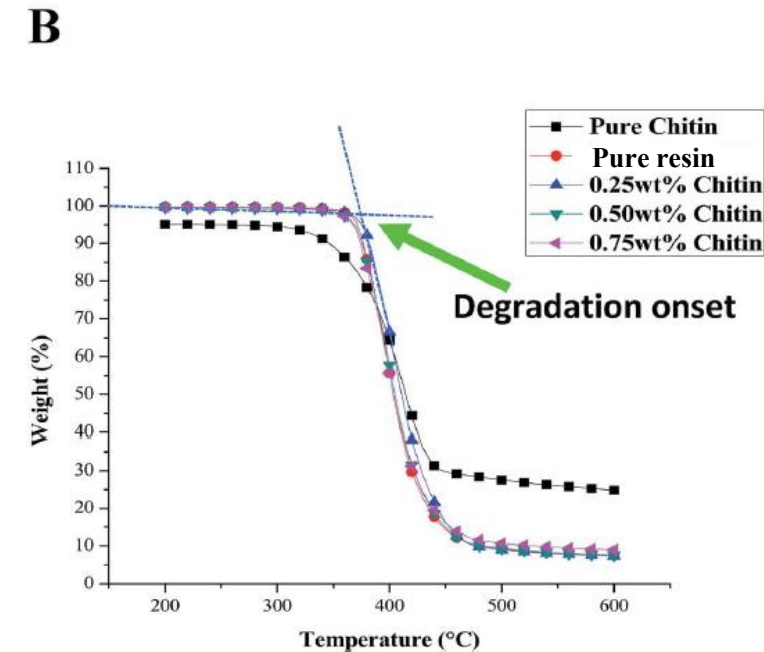
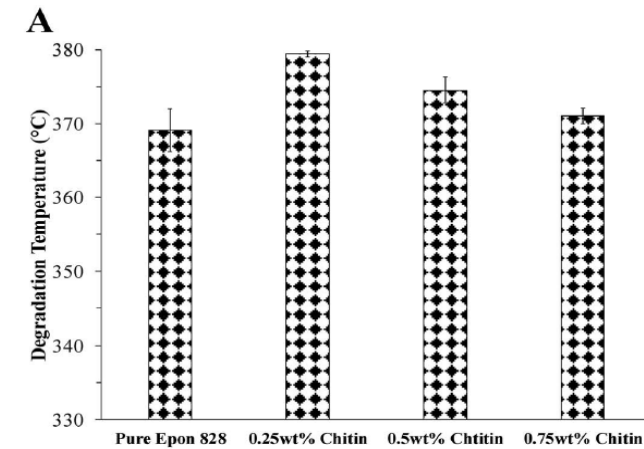
Procedure:

- Mix chitin nanocrystal concentrate with resin through simple low shear mechanical mixing
- Crosslink with hardener under continuous low shear stirring
- Apply degassing process
- Cure in oven at 100C (212F) for 24 hours



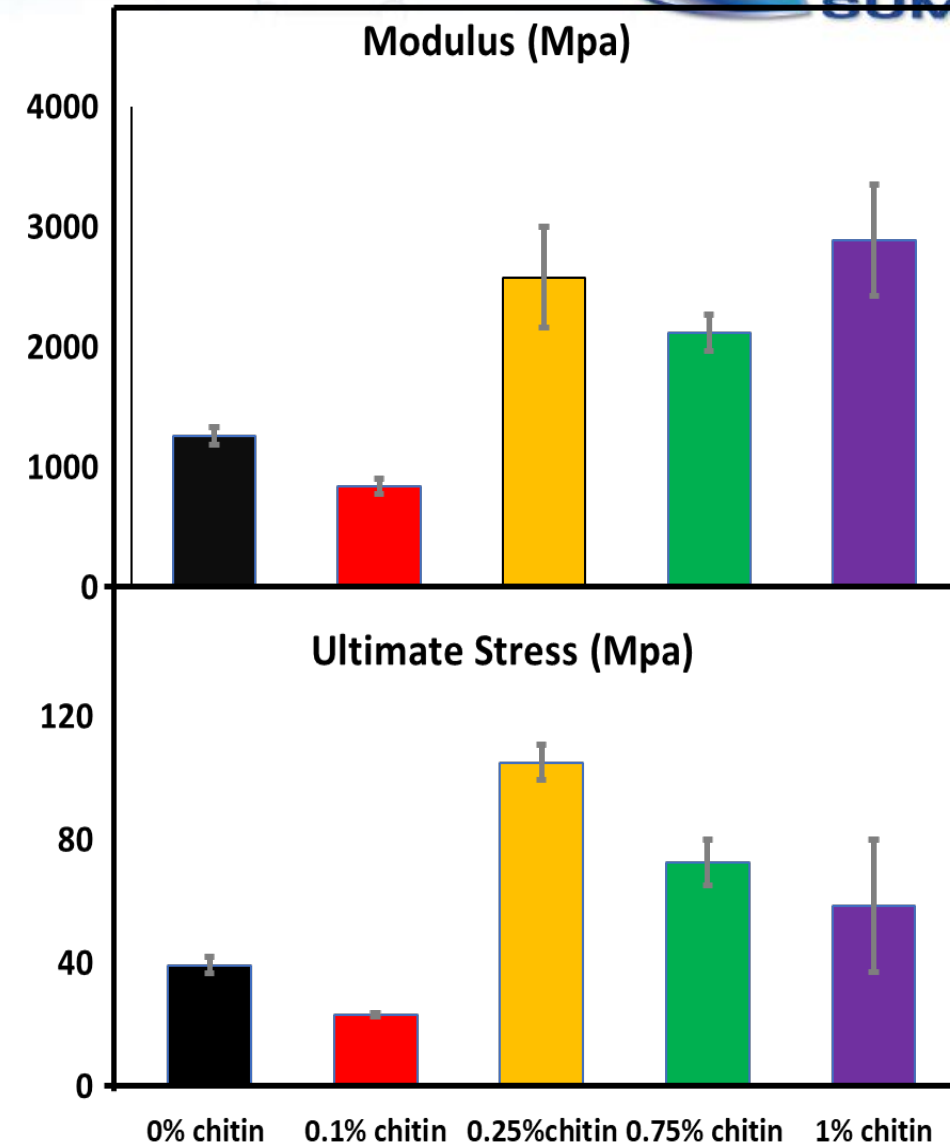
Thermal Properties

- TGA thermal degradation testing conducted
- Onset degradation temperature is 370C for neat epoxy
- Increases to 380C with 0.25% chitin addition
- Tapers off with higher chitin loading levels of 0.5% and 0.75%
- Thermal degradation profiles do not change significantly with the addition of chitin nanocrystal



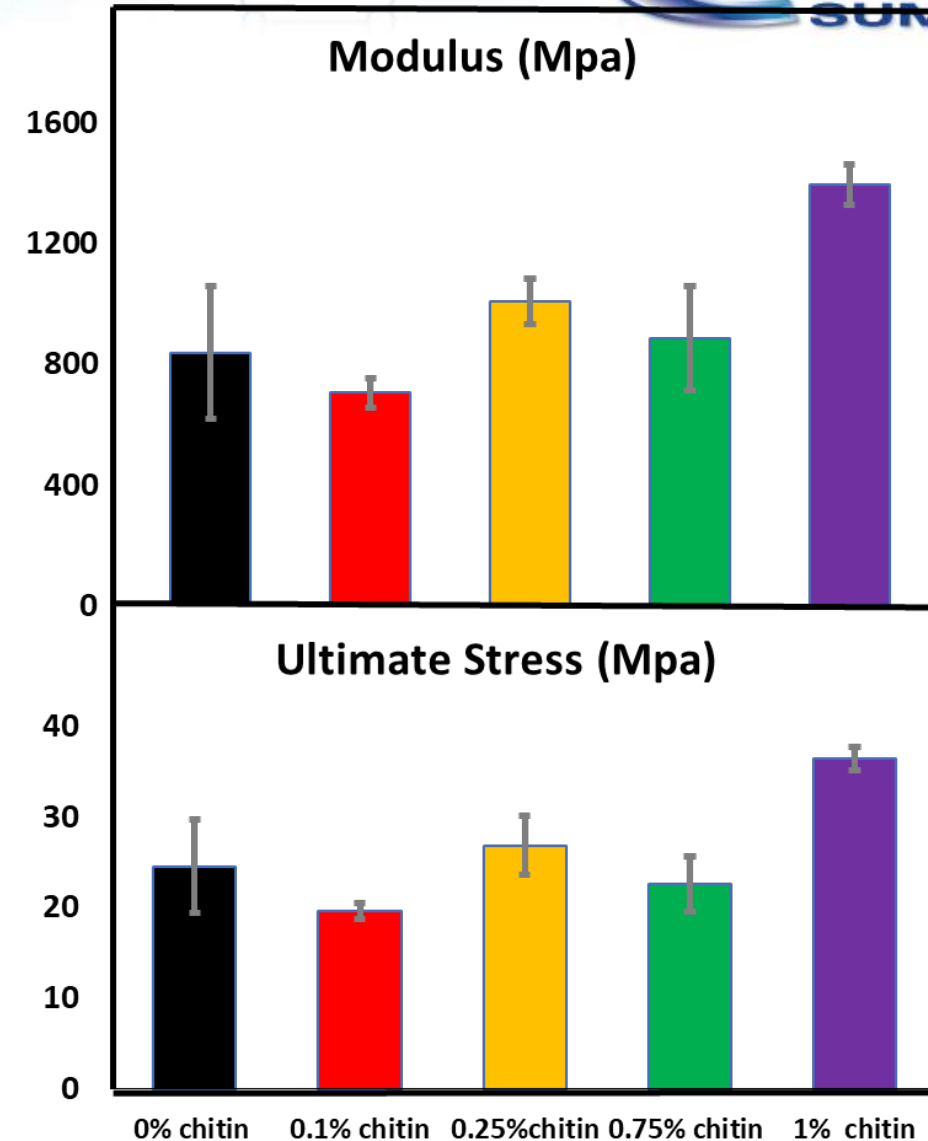
Flexural Properties

- Flexural testing conducted under ASTM D790 standards
- Remarkable increase of 2.5X in both flexural strength and modulus
- Attributed to inherent strength and stiffness of chitin nanocrystal itself
- Also attributed to good dispersion and interface compatibility with epoxy matrix
- Reduction in improvement at higher loading levels likely attributed to agglomerations



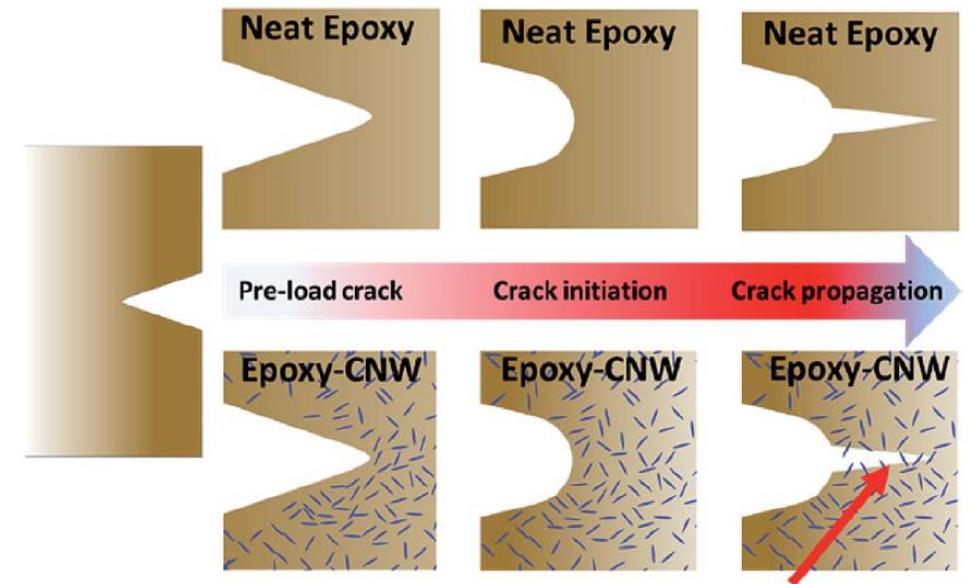
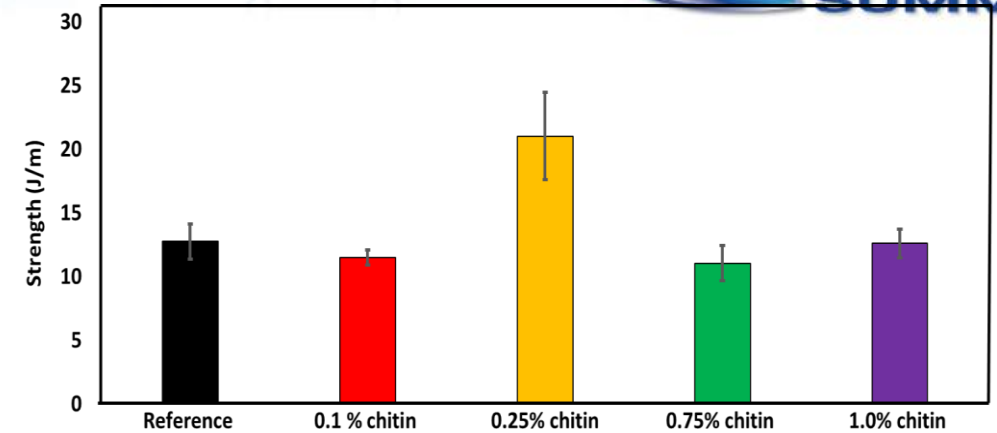
Tensile Properties

- Tensile testing conducted under ASTM D638
- Notable improvement of 20% in modulus observed at 0.25% loading level
- Minor improvement of 6% in strength observed at 0.25% loading level
- Improvements increases greatly with higher chitin nanocrystal loading levels up to 1%
- Tensile strength improved by 20%
- Tensile modulus improved by 48%



Impact Properties

- Izod impact testing conducted under ASTM D256
- Remarkable 65% improvement in impact strength observed at 0.25% chitin nanocrystal loading levels
- Well dispersed chitin nanocrystals acts as “roadblocks” along crack path
- Extending the crack length of fracture path leading to the consumption of fracture energy
- Crack bridging and arrest also observed



Crack bridging and arrest by CNWs

Performance Summary

- Higher strength, lower cost and no VOC emissions compared to chemical additives
- Significantly lower cost and zero toxicity compared to legacy nanomaterials

	Chemical Additives	Legacy Nanomaterials	CNW Nanocrystal
High Strength	X	✓	✓
High Toughness	✓	✓	✓
Low Cost	✓	X	✓
Low Weight	✓	✓	✓
Sustainability	X	X	✓



Performance



Safety

Sampling Today! Visit our Booth



Non-toxic



Sustainable



Founder & CEO

Aaron Guan

+1 647-882-9890

aaron.guan@neptunenano.com

37-90 Nolan Court
Markham, ON, Canada
L3R 4L9

www.neptunenano.com

Acknowledgements: Our heart felt appreciation to Dr. Deepa Sigh and her Lambton College team for conducting independent mechanical testing and providing the data shown in this presentation